Modern Small-Scale LNG Plant Solutions

Clean and Stand-Alone

Small Volume – High Energy Density – Many Possibilities

LNG is becoming increasingly important all over the world for optimizing the natural gas supply, and in the mobility and transport sector. Liquefied natural gas is a fuel for the future, because its low NOx emissions combined with reduced CO2 sustainably improve the ecological balance.

CRYOTEC is a technology provider with a range of solutions for LNG plants that make an important contribution toward making the value-added chain for the mobility and transport sector profitable and future-proof.
WHY LNG?

- LNG is the only sustainable and commercially viable alternative to diesel fuel for long-distance freight transport and as a future technology in local public passenger transport.
- LNG has great potential for reaching the targets of reduced greenhouse gases and improved air quality - fewer emissions of particulate matter, sulphur, nitrogen oxide and CO₂.
- It not only reduces the dependence on crude oil but also increases the reliability of supply.
- The advantage of the liquid state of natural gas is its very high energy density and very high energy content, which allow the long ranges that are particularly important for long-distance freight transport. Ranges of 1,000 km and more can be achieved with just one tank of fuel.
- LNG is non-toxic and non-corrosive.

CRYOTEC – LNG PORTFOLIO

- LNG tank farms
- Regasification plants
- Transport solutions (ISO containers, semi-trailers)
- Decentralized power generation plants
- Block-type thermal power station solutions
- boil-off gas handling

LNG SUPPLY CHAIN

- Biogas operation
- Gas Pipeline
- Small-scale LNG liquefaction
- Small-scale LNG logistics
- LNG/L-CNG Filling station
- CNG fueled cars, LNG/ CNG fueled buses and trucks
- Power generation
- Regasification plant
- We supply turnkey natural gas liquefaction plants with the following capacities:
  - 1,000 kg/h
  - 1,500 kg/h
  - 3,000 kg/h
  - 4,000 kg/h
  - 5,000 kg/h
  - 7,000 kg/h
  - 10,000 kg/h
  Additional capacities on request.

CRYOTEC plants are specifically designed to meet customer requirements. Our liquefaction plants for natural gas are planned as containerized or skid-mounted solutions. When coupled with our regasification plants, remote regions can be supplied with inexpensive natural gas.

Products from the Natural Gas Liquefaction Plant
- LNG – ready for delivery to:
  - Local customers for heat and power generation
  - LNG tank farms for regasification and feeding into local gas networks
  - Refueling stations for L-CNG (up to 300 bar over-pressure) and LNG (up to 18 bar overpressure) – for trucks, cars, buses, locomotives.

Separation of LNG – ready for delivery to:
- Local customers for heat and power generation
- LPG filling stations
- Decentralized power generation plants
- Block-type thermal power station solutions
- boil-off gas handling
- Fuel for natural gas refueling stations (CNG/LNG), power generation by block-type thermal power station, heat generation for industrial plants
- Emergency power supply

Applications for Small-Scale LNG Plants
- Alternative to gas pipelines – transport by truck, train or ship
- Storage and regasification plants to cover peak loads
- Tank farms for a decentralized natural gas supply to industrial plants and local networks.
- Fuel for natural gas refueling stations (CNG/LNG), power generation by block-type thermal power station, heat generation for industrial plants
- Emergency power supply

HIGHLIGHTS OF OUR PLANTS

- High efficiency liquefaction
- Skid-mounted and standard container designs have the advantages of a low space requirement and time-saving assembly on the construction site
- The plant can be run autonomously with a gas turbine or block-type thermal power station
- The plant can be air-cooled if cooling water is not available

CRYOTEC – LNG PORTFOLIO

- LNG tank farms
- Regasification plants
- Transport solutions (ISO containers, semi-trailers)
LNG als Fuel

- LNG is a clean fuel with only low emissions of sulfur, soot and nitrogen oxides. It does not contain any carcinogenic substances. LNG helps to improve the air quality in urban areas.
- LNG contributes toward reducing greenhouse gas emissions, and complies with the regulations derived from the European standard VI.
- LNG-powered vehicles can be quieter than diesel-powered vehicles. This is particularly attractive for vehicles driven in inner-city areas, or making deliveries to supermarkets in the early morning and late evening.
- A combination of LNG / L-CNG filling stations is an efficient technology for serving a wide range of vehicles.

Comparison of the Properties of LNG and Diesel

<table>
<thead>
<tr>
<th></th>
<th>LNG*</th>
<th>Diesel</th>
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<tbody>
<tr>
<td>Heat value (MJ/kg)</td>
<td>50</td>
<td>43.13</td>
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<tr>
<td>Heat value (kWh/kg)</td>
<td>13.89</td>
<td>11.98</td>
</tr>
<tr>
<td>Density (kg/l)</td>
<td>0.39</td>
<td>0.83</td>
</tr>
<tr>
<td>Sulfur content (ppm.)</td>
<td>0</td>
<td>10</td>
</tr>
<tr>
<td>Self-ignition temperature (°C)</td>
<td>537</td>
<td>210</td>
</tr>
<tr>
<td>Energy equivalent</td>
<td>1 kg</td>
<td>1.3 l</td>
</tr>
</tbody>
</table>

* Heating value, density and energy equivalent are always dependent on temperature and storage pressure and refer to the usual H gas.
Source: “LNG in Deutschland: Flüssiggas und erneuerbares Methan im Schwerlastverkehr”; www.dena.de
LNG Regasification

Regasification plants enable energy providers to cover peak periods of natural gas consumption. This involves re-evaporating the liquid natural gas and feeding it into the supply network or used for generating heat or power. The cold energy in the LNG released by the re-evaporation can also be put to good use for cooling or freezing purposes.

LNG Regasification Plants

In the LNG tank farms, the cryogenic, liquid natural gas is stored in doublewalled, vacuum-insulated tanks. The atmospheric evaporators transform the liquid natural gas into its gaseous form, that can then be fed to where it will be used. The plant equipment in these satellite stations has been in reliable use in the field of technical gases for years.

Regasification by Air Evaporator only

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<tr>
<th>LNG 1 m³ (liquid)</th>
<th>Natural gas 600 Nm³ (gaseous)</th>
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<tr>
<td>~6,250 kWh fuel energy for generating electricity, heat and/or cold</td>
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Emergency power plants / cogenerated heat and power

Boil-off gas

LNG back-up

Redundant supply via LNG

Evaporator

Gas control system

Motor generator

BTTPS = block-type thermal power station

Heating

Electricity supply

Natural gas network

LNG 1 m³ (liquid)

Natural gas 600 Nm³ (gaseous)

CRYSOTEC Anlagenbau – Made in Germany

AIR SEPARATION PLANTS

- Low temperature rectification process
- Liquefaction & Storage of O₂ / N₂ / Ar
- Membrane and pressure swing adsorption technology

NATURAL GAS AND BIOGAS PLANTS

- LNG / bio-LNG plants to liquefy natural gas / biogas
- Preparation of natural gas / biogas
- Storage of LNG / Bio-LNG
- LNG filling stations (modular or stationary construction)
- Boil-off gas recovery

CARBON DIOXIDE PLANTS

- CO₂ Recovery
- Cleaning / Purification
- Liquefaction / Storage
- Dry ice production

SPECIAL SOLUTIONS FOR TECHNICAL GASES

- Liquefaction of associated gases
- Storage of gases